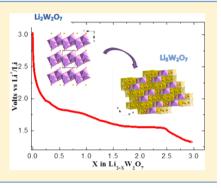
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Electrochemical Synthesis of a Lithium-Rich Rock-Salt-Type Oxide Li₅W₂O₇ with Reversible Deintercalation Properties

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ABSTRACT: Starting from the ribbon structure $\text{Li}_2\text{W}_2\text{O}_7$, the lithium-rich phase $\text{Li}_5\text{W}_2\text{O}_7$ with an ordered rock-salt-type structure has been synthesized, through a topotactic irreversible reaction, using both electrochemistry and soft chemistry. In contrast to $\text{Li}_2\text{W}_2\text{O}_7$, the lithium-rich oxide $\text{Li}_5\text{W}_2\text{O}_7$ shows reversible deintercalation properties of two lithium molecules per formula unit: a stable reversible capacity of 110 mAh/g at 1.70 V is maintained after 10 cycles. The exploration of the lithium mobility in this system shows that $\text{Li}_2\text{W}_2\text{O}_7$ is a cationic conductor with $\sigma = 4.10^{-4}$ S/cm at 400 °C and $E_a = 0.5$ eV.



INTRODUCTION

The association of lithium to a transition metal (M) in oxides is a very efficient route for generating new materials with intercalation properties susceptible to use as electrodes in lithium-ion batteries.¹⁻⁴ Such behavior is a consequence of three criteria: (i) the high mobility of Li^+ , (ii) the ability of the transition element to adopt a mixed valence varying with the intercalated lithium content, (iii) the rather small size difference between the Li^+ and M^{n+} cations, compared to Na^+ , allowing lithium-rich close-packed structures to be formed. Thus, the electrochemical intercalation of lithium in transition-metal oxides of various elements—cobalt, manganese, nickel, vanadium, titanium, and molybdenum—with different structures has allowed lithium-rich rock-salt-type oxides to be synthesized (see for review ref 5). Remarkably, these rock-salt oxides show reversible lithium intercalation/deintercalation properties.

An understanding of the lithium intercalation/deintercalation process in these close-packed transition-metal oxides is an important issue, which has so far not really been elucidated, especially for lithium-rich compounds. In this respect, the Li-W-O system is very attractive because of the ability of tungsten to adopt various oxidation states and coordinations, with values of the redox potentials of 2.4 and 1.6 V for the couples W^{6+} / W^{5+} and W^{5+}/W^{4+} , respectively. Curiously, except for WO_3 , ⁶⁻⁸ no lithium tungstate W^{VI} was investigated either for ionic conductivity or from the electrochemical lithium intercalation viewpoint, in spite of the existence of several lithium tungstates, such as $\text{Li}_2\text{W}_2\text{O}_{7^{\prime}}^{9,10}$ Li $_2\text{WO}_{4^{\prime}}^{11}$ and $\text{Li}_4\text{WO}_5^{12}^{12}$ On the basis of these considerations, we have investigated the ionic conductivity and lithium intercalation in the tungstate Li₂W₂O₇. Herein, we show that Li₂W₂O₇ with a ribbon structure can intercalate up to three lithium ions per formula, leading to the rock-salt-type oxide Li₅W₂O₇, through an irreversible electrochemical topotactic reaction. Moreover, we have demonstrated that, in contrast, Li₅W₂O₇ can deintercalate/intercalate

reversibly two Li^+ cations per formula unit at an average potential of 1.70 V with a reversible capacity of 110 mAh/g.

EXPERIMENTAL SECTION

Synthesis of the Precursor Li₂W₂O₇. The parent phase Li₂W₂O₇ was prepared via a regular solid-state method starting from Li₂CO₃ and WO₃ in a stoichiometric ratio at 500 °C for 24 h with intermediate grindings. The average size of the agglomerated particles was 10 μ m in size. The powder X-ray diffraction (PXRD) pattern showed the formation of a pure Li₂W₂O₇ phase, which was refined by the Rietveld method. The refined lattice parameters are in good agreement with the previous reports.⁷ This phase could be described as a ribbon-type structure built up of distorted WO₆ octahedra and LiO₄ tetrahedra. The edge-sharing WO₆ octahedra form [W₂O₇]_∞ ribbons running along the *c* axis.

Electrochemical Synthesis and Characterization. The electrochemistry characterization of Li₂W₂O₇ was performed in Swagelok cells. The negative electrode was metallic lithium (Aldrich, 99,9%), LP30 from Merck [1 M LiPF₆ in an ethylene carbonate/dimethyl carbonate 1:1 (w/w) Selectipur], and used as the electrolyte, and the positive electrode was constituted of approximately 10 mg of a mixture of the active material with 30% carbon (acetylene black). The electrochemical cells were cycled at constant current between 1.3 and 3.0 V at different galvanostatic rates on a VMP II potentiostat/ galvanostat (Biologic SA, Claix, France) at room temperature. Potentiostatic intermittent titration technique (PITT)¹³ measurements were conducted using a potential step of 10 mV limited by a minimum current equivalent to a C/50 galvanostatic rate. Impedance measurements were carried out with a Solartron 1260 in the frequency range of 0.1 Hz to 1 MHz. Pellets were prepared by cold pressing of the powder sample. Platinum electrodes were deposited by vacuum evaporation. The impedance measurements were carried out at steadystate temperatures from room temperature to 500 $^\circ\mathrm{C}$ under air.

Structural and Chemical Characterization. The compounds were characterized by PXRD using a Bruker D8 diffractometer with a capillary sample geometry and a Philips X'Pert diffractometer with

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Bragg–Brentano geometry (Cu K $\alpha_{1,2}$ radiation). Note that, because of their instability in air, the PXRD patterns of the reduced phases $Li_{5-r}W_2O_7$ were registered under vacuum using a chamber attached to the Philips PXRD instrument. The electron diffraction (ED) studies were carried out on a JEOL 200CX electron microscope fitted with an eucentric goniometer $(\pm 60^\circ)$ equipped with an energy-dispersive spectroscopy analyzer at room temperature. For the transmission electron microscopy study, the samples were crushed in *n*-butanol and deposited on a holey carbon membrane supported by a copper grid. The ED patterns were calculated with the JEMS v3.3708U2009 software. A ZEISS SUPRA 55 scanning electron microscope was used for morphology studies. The lithium content was determined by atomic absorption spectroscopy with a Varian Spectra AA-20 instrument. Thermogravimetric analysis (TGA) was performed in a N₂ atmosphere at a heating rate of 3 °C/min with a TG92 Setaram microbalance. The TGA study (not shown) revealed that this phase is stable up to 600 °C.

RESULTS AND DISCUSSION

Electrochemical and Chemical Intercalation of Lithium into $\text{Li}_2\text{W}_2\text{O}_7$: Synthesis of $\text{Li}_5\text{W}_2\text{O}_7$. The electrochemical intercalation of lithium into $\text{Li}_2\text{W}_2\text{O}_7$ was performed at C/100 rate, discharging the cell down to 1.3 V. The galvanostatic discharge curve and the corresponding derivative curve (Figure 1) show two plateaus: the first one for the insertion of one lithium at 1.70 V and the second one at 1.55 V with the insertion of two lithium molecules.

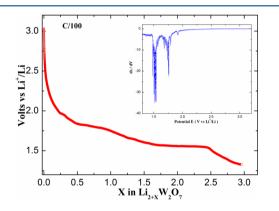


Figure 1. Voltage versus composition curve for the first discharge for $Li_2W_2O_7$ at C/100 rate to 2.0 V. Inset: corresponding derivative curve dV/dt versus Li^+/Li .

Such well-defined plateaus suggest the occurrence of biphasic processes with possibly generation of a new structure for the fully reduced phase with a composition of Li₅W₂O₇. To check this point, chemical reduction was performed in an argon-filled glovebox in order to avoid the activity loss of *n*-butyllithium (nBu-Li) and for safety reasons. Starting from 200 mg of Li₂W₂O₇ in a 10 mL solution of anhydrous hexane, 2.5 M nBu-Li in hexane was slowly added in excess (5 times) to the solution with a single-use 10 mL syringe. The resulting solution was stirred at room temperature for 5 days (equilibrium, 2.0 V vs NHE) at room temperature. In these conditions, the atomic absorption analysis indicates that insertion reaches three additional lithium molecules per formula unit, leading to a composition of Li₅W₂O₇ for the fully reduced sample. In Figure 2 are reported the ex situ PXRD patterns of the two limit compounds, before and after complete reduction. The PXRD pattern taken after insertion of three lithium molecules for $Li_5W_2O_7$ (Figure 2b) is very different from that of the parent phase $Li_2W_2O_7$ (Figure 2a), showing that at first sight the

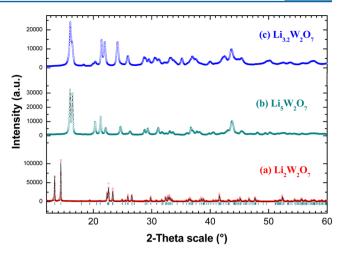


Figure 2. PXRD patterns of (a) pristine $\text{Li}_2\text{W}_2\text{O}_7$ [pattern matching profile ($\chi^2 < 15$); the small bars indicate the angular positions of the allowed Bragg reflections], (b) reduced phase $\text{Li}_5\text{W}_2\text{O}_7$, and (c) oxidized phase $\text{Li}_{32}\text{W}_2\text{O}_7$.

relationships between the two structures are not straightforward. Thus, a detailed structural characterization was carried out.

Structural Study of Li₅W₂O₇. Bearing in mind that the electrochemical intercalation produces samples that contain amorphous carbon and that their corresponding phases are less well crystallized, the structural study was performed on the end member Li₅W₂O₇ prepared by nBu-Li reduction. The PXRD pattern registered with an X'Pert Philips diffractometer with Cu K α radiation was indexed, using the first 20 reflections with the autoindexing software *DICVOL4*.¹⁴ This program gave a unique triclinic solution with high figures of merit, M(20) = 10.3 and F(20) = 16.5. This solution was confirmed with the *TREOR*¹⁵ program. The cell parameters of Li₅W₂O₇ (Table 1) are significantly different from those of Li₂W₂O₇, as expected from their PXRD patterns (Figure 2), confirming that the relationships between the two structures are not obvious.

Both oxides are triclinic, but only the *c* parameters and the β and γ angles are similar in the two structures. This triclinic cell is further supported by the ED patterns registered along [010] (Figure 3a) and [0–11] (Figure 3b).

In order to determine the positions of the heavier atoms, tungsten and oxygen, the PXRD pattern of this phase was then

Table 1. Crystallographic Data for $Li_xW_2O_7$, for x = 2 [18] and 5

	$Li_2W_2O_7$ [ref 9]	${\rm Li}_5{\rm W}_2{\rm O}_7$ chemical reduction
Space group	$P\overline{1}$	$P\overline{1}$
a (Å)	8.283(3)	9.2511(3)
b (Å)	7.050(1)	6.0443(2)
c (Å)	5.037(1)	5.0199(4)
α (deg)	85.40(2)	72.072(4)
β (deg)	102.13(3)	100.691(4)
γ (deg)	110.29(1)	108.321(2)
cell volume (Å ³)	269.72	252.30(2)
calcd density (g/cm ³)		6.771
χ^2		12.2
$R_{\rm B}$ (%)		12.5
R_{wp} (%)		9.76
average valency for W	+6	+4.5

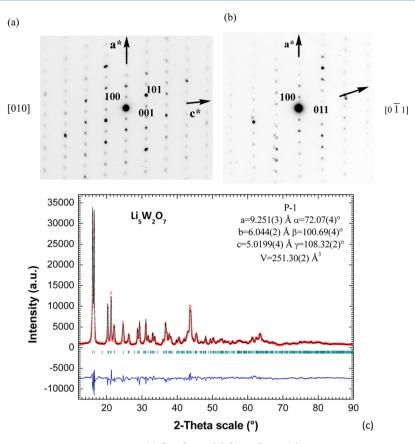


Figure 3. ED patterns recorded at room temperature along (a) [010] and (b) [0-11] and (c) Rietveld refinement plot of Li₅W₂O₇: observed X-ray diffraction intensity (O); calculated curve (line). The bottom curve is the difference of the patterns, $y_{obs} - y_{cab}$ and the small bars indicate the angular positions of the allowed Bragg reflections.

collected on a D8 diffractometer with Cu K α_1 radiation. The ab initio structure calculation was carried out using the FOX program¹⁶ and supposing that such a structure involves, like Li₂W₂O₇, only WO₆ octahedra. First, a pattern matching was performed with the Fullprof¹⁷ program in order to refine the cell parameters, zero point, and shape of the peaks. The structural model was built up with two independent WO₆ octahedra, using the dynamical occupancy feature, implemented in FOX, to take into account oxygen atoms shared between the building blocks of octahedra. Before structure resolution, a Le Bail¹⁸ fit was performed with the FOX program in order to find the best fit of the pattern. Because of the crystallite size effects in the pattern, resulting in a high overlapping of the peaks and, consequently a low quality of the data, the anti-bump and bond valence cost features were used with a scale factor of 500 for both. From the Rietveld refinements (Figure 3c), atomic coordinates were obtained (Table 2), which allow a structural model to be proposed for the $[W_2O_7]_{\infty}$ framework. The latter is also supported by the ED patterns, whose spot intensities calculated from these refinements are very similar to the experimental ones (Figure 3a).

From the projection of the $[W_2O_7]_{\infty}$ framework along the [720] direction (Figure 4a), it can be seen that the quadruple rows of edge-sharing octahedra running along the *c* axis exhibit a geometry similar to that observed for the structure of $\text{Li}_2\text{W}_2\text{O}_7$ (Figure 4b).

This explains that the c parameter remains practically unchanged in both structures and shows that the lithium intercalation takes place through a topotactic mechanism. In

Table 2. Atomic Coordinates of Tungsten and Oxygen Obtained from Structure Refinement and of Lithium Proposed from Bond Valence Sum Calculations in Li₅W₂O₇

atom	<i>x</i> / <i>a</i>	y/b	z/c
W1	0.13782(8)	0.66321(9)	0.05218(16)
W2	0.27963(8)	0.60182(10)	0.64024(18)
01	0.1140(5)	-0.0126(9)	0.7597(19)
O2	0.4862(9)	0.7031(13)	0.468(2)
O3	0.2580(6)	0.4887(13)	0.2903(19)
O4	0.0949(8)	0.4878(15)	0.766(2)
05	0.4230(7)	0.4259(14)	0.8751(17)
06	0.6617(8)	0.2357(14)	0.065(2)
07	0.8271(5)	0.1870(9)	0.6356(12)
Li1	0.981	0.734	0.589
Li2	0.541	0.439	0.759
Li3	0.300	0.124	0.698
Li4	0.554	0.937	0.756
Li5	0.157	0.194	0.047

contrast, the $[W_2O_7]_{\infty}$ octahedral ribbons are significantly shifted with respect to each other in a tridimensional way, resulting in a significant modification of the triclinic cell. It is quite remarkable that insertion of three Li⁺ cations into the Li₂W₂O₇ structure leads to a decrease of the cell volume by almost 7% (Table 1). In fact, reconstruction of the anionic framework, from the oxygen positions, even if they are not accurate, shows practically oxygen close packing of the ABC type, forming octahedral sites that can be occupied by the lithium cations. Thus, using valence bond calculations, we can

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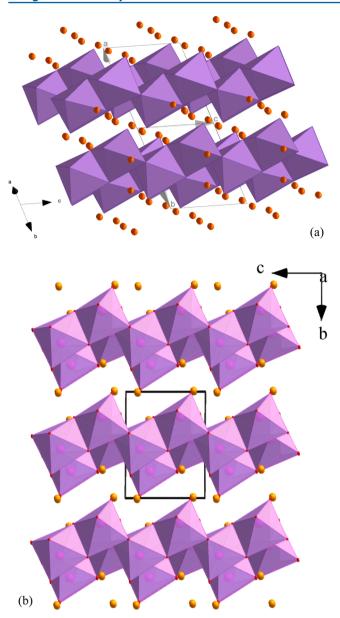


Figure 4. Comparison of the structural view along the [720] direction for $\text{Li}_5\text{W}_2\text{O}_7$ (a) and along the *a* axis for $\text{Li}_2\text{W}_2\text{O}_7$ (b). For clarity reasons, only the WO₆ octahedra are represented in order to emphasize the relationship between the ribbon-type structure $\text{Li}_2\text{W}_2\text{O}_7$ and reduced phase $\text{Li}_5\text{W}_2\text{O}_7$.

propose for the five Li^+ cations approximate positions (Table 2).

This leads for $Li_5W_2O_7$ to a distorted rock-salt-type structure (Figure 5), where the LiO_6 and WO_6 octahedra are displayed in an ordered way.

Because of the limited number of data, the W–O distances obtained from this PXRD study (Table 3) cannot be considered as accurate, and a combined neutron diffraction and X-ray synchrotron study will be necessary to establish this structure with accuracy and to confirm the positions of the Li^+ cations.

Electrochemical Behavior of $Li_{5-x}W_2O_7$ **.** The charge– discharge profiles of this system have been performed by a galvanostatic cycling at *C*/10 in the potential window 1.3–3.0 V versus Li⁺/Li (Figure 6).

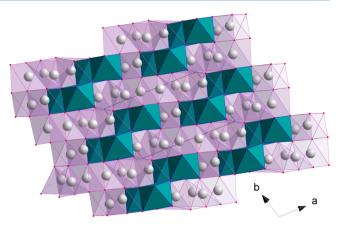


Figure 5. Representation of the $Li_5W_2O_7$ structure along the *c* axis, showing the rock-salt-type arrangement of the WO₆ and LiO_6 octahedra.

Table 3. Selected Distances W-O for Li₅W₂O₇

	distances/Å		distances/Å
W1-O3	1.8015	W2-O4	1.7849
W1-O6	1.9053	W2-O6	1.9261
W1-O4	1.9511	W2-07	1.9283
W1-07	1.9702	W2-O5	1.9531
W1-O1	2.1034	W2-O3	2.0289
W1-O4	2.2983	W2-O2	2.0799

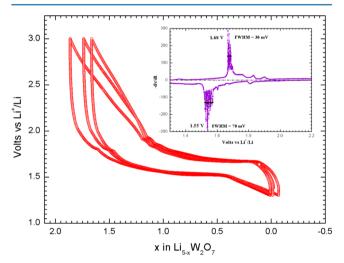


Figure 6. Potential versus capacity curve at C/10 in the 3.0–1.3 V potential window.

Starting from Li₅W₂O₇, a reversible capacity of two lithium molecules per formula unit (110 mAh/g) is obtained through a plateau at 1.68 V. As shown on the derivative curve (inset in Figure 6), the sharp redox peaks occur at 1.68 V upon charge and at 1.55 V upon discharge with a half-width length of 40 mV. The potentiodynamic titration curve (PITT, Figure 7) reveals a bell-shape-type response on the reversible phenomena and confirms, together with the sharpness of the peaks in the derivative curve, that the reversible process is biphasic.

Indeed, recording the chronoamperometric responses of the system during every potential level gives access to evolution of the kinetics with the redox level. This enables us to distinguish between a single-phase solid solution domain, in which the kinetics is governed by diffusion laws, and a two-phase domain,

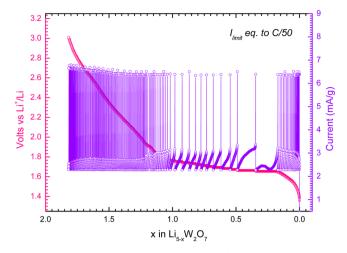


Figure 7. Potentiometric titration curve (PITT) during the first charge in the range of 3.0-1.3 V versus Li⁺/Li with a limitation of the 10 mV potential step in a duration of 1 h and a current limitation equivalent to a galvanic current $I_{\text{limit}} = I_{C/50}$.

in which the kinetics is usually governed by the mobility of the interface between the two phases.^{19–21} The plot of the discharge capacity versus cycle number (Figure 8) indicates a stable reversible capacity of 110 mAh/g even after 10 cycles for a C/10 rate.

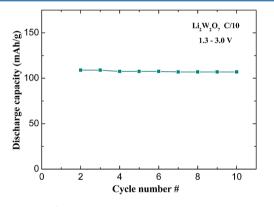


Figure 8. Specific discharge capacity versus cycle number. The potential window is 3-1.3 V, and the cycling rate is C/10.

Thus, the electrochemical process allows an intermediate oxidized phase $Li_3W_2O_7$ to be obtained, which can intercalate/ deintercalate two lithium per formula unit reversibly. In contrast, all attempts to deintercalate more lithium from $Li_3W_2O_7$ were unsuccessful. In order to understand the nature of the intermediate oxidized phase, a chemical oxidation of $Li_5W_2O_7$ by NO_2BF_4 (2.1 V vs ENH) was carried out. An excess (5 times) of this strong oxidizing agent was added to the reduced oxide in acetonitrile and stirred for 5 days at room temperature. The atomic absorption analysis of the resulting product shows a composition close to $Li_{3.2\pm0.1}W_2O_7$, in agreement with the electrochemical cycling. The PXRD pattern of $Li_{3.2\pm0.1}W_2O_7$ (Figure 2c) shows that the structure of this phase seems to be related to that of $Li_5W_2O_7$ (Figure 2b) but is, nevertheless, too poorly crystallized to be investigated.

In summary, starting from the ribbon structure $Li_2W_2O_7$, the reduced phase $Li_{5-x}W_2O_7$ can be synthesized and can deintercalate/intercalate reversibly up to two lithium molecules per formula unit.

Mobility of Lithium in Li_2W_2O_7. The ribbon-type structure of the parent phase $Li_2W_2O_7$ and its ability to intercalate lithium suggest a good lithium mobility. Curiously, the ionic conductivity of $Li_2W_2O_7$ has never been explored to date to our knowledge. The impedance plots registered between 0.1 and 100 kHz for different temperatures (Figure 9a) show that this oxide is a cationic conductor because a semicircle is observed at high frequency, followed by a spike in the low-frequency region.

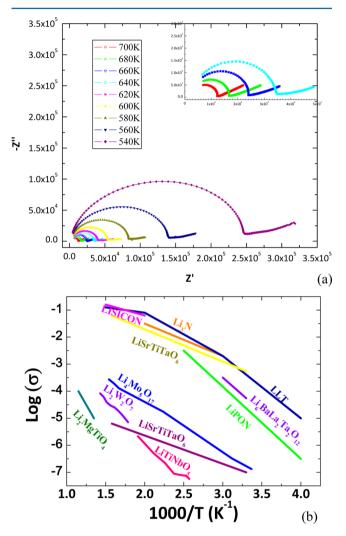


Figure 9. (a) Nyquist plots at various temperatures for $Li_2W_2O_7$. (b) Arrhenius plots of the lithium-ion conductivities (bulk) of selected metal oxides.

The ionic conductivity increases with the temperature, reaching ~4 × 10⁻⁴ S/cm at 400 °C. The plot of log(σ) versus 1000/*T* (Figure 9b) shows a linear feature, obeying the classical Arrhenius relationship ln(σT) = ln(σ_0) – E_a/k_BT . It evidences only one regime of conductivity characterized by an activation energy $E_a = 0.5$ eV. The conductivity is in the same range as other lithium-ion conductors²² like the rock salts Li₂TiMgO₄²³ and LiSrTiTaO₆²⁴ or the ribbon-type phase Li₄Mo₅O₁₇, ⁵ but also about 2 orders of magnitude less than the best candidates such as Li₅La₃Nb₂O₁₂, Li₆BaLa₂Ta₂O₁₂, Li₃N, or the phase Li_{0.34}La_{0.51}TiO₂ (LLT) (Table 4).²⁶⁻³⁰ Unfortunately, the ionic conductivity of Li₅W₂O₇ could not be investigated because of its instability and rapid oxidation in air.

Table 4. Comparison of the Lithium-Ion Conductivity and Activation Energy Values for Lithium-Ion Conductors Reported in the Literature

formula	temperature range (K)	σ (S/cm)	$E_{\rm a}$ (eV)	ref
Li ₃ N	300-500	$10^{-2.7}$ - $10^{-1.5}$		24
lipon Li _{2.9} Si _{0.45} PO _{1.6} N _{1.3}	250-400	$10^{-6.5}$ - $10^{-2.5}$	0.45	24
lisicon Li ₁₄ ZnGe ₄ O ₁₆	300-700	$10^{-6} - 10^{-0.8}$	0.4-0.6	24, 27
LiSrTiTaO ₆	300-640	$10^{-3.26} - 10^{-1.2}$		21
$\mathrm{Li}_{6}\mathrm{Ba}\mathrm{La}_{2}\mathrm{Ta}_{2}\mathrm{O}_{12}$	300-340	$10^{-4.26}$ - $10^{-3.5}$	0.4-0.6	24
rock salt Li ₃ Ni ₃ NbO ₆	300-600	$10^{-3} - 10^{-1.5}$	0.37-0.45	27
rock salt Li ₂ MgTiO ₄	700-900	$10^{-4} - 10^{-2.5}$	0.53	23
lamellar Na _{0.8} Co _{0.4} Ti _{0.6} O ₂	300-770	$10^{-5.23}$ - $10^{-1.77}$	0.41	28
LLT LaLi _{0.8} Ti ₂ O ₆	300-400	$10^{-3.3}$ _10^{-2.22}	0.31	29
$Li_4Mo_5O_7$	300-700	$10^{-6.8} - 10^{-3.4}$	0.35	25
$Li_2W_2O_7$	700	4×10^{-4}	0.5	this work

CONCLUSION

This study shows the great ability of the Li-W-O system to intercalate large amounts of lithium. It demonstrates that such a property is governed by the structural nature of the starting tungsten(VI) oxide, whose $[W_2O_7]_{\infty}$ ribbons exhibit, in fact, a rock-salt-type configuration and constitute an invariant during lithium intercalation, allowing topotactic extension toward the tridimensional rock-salt structure. This behavior is similar to that observed for the molybdate $Li_4Mo_5O_{17}$, whose $[Mo_5O_{17}]_{\infty}$ ribbons are an invariant, in lithium intercalation, allowing the rock-salt structure Li₁₂Mo₅O₁₇ to be generated.²² However, it differs from the latter by the intercalation properties of the oxidized phase, which can deintercalate only two lithium molecules per formula unit. Thus, the research of lithium-rich transition-metal oxides appears as a promising route for the discovery of materials with intercalation properties. It must be emphasized that the lithium content that can be intercalated in those oxides will depend on the valence of the transition element and will require for the oxidized phase an oxidation state as high as possible. This suggests that, focusing on materials for applications in lithium-ion batteries, oxides with unusually high valence states of the transition element should be investigated in the future.

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Author Contributions

All authors have given approval to the final version of the manuscript.

Notes

The authors declare no competing financial interest.

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